

## Roulets Rotational Anisotropic Wavelet Transform

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- 2 Line Singularities and Wavefront Set
- 3 Integral Transforms and Singularity Detection
  - 4 Roulet Transform



#### Problem

- project with Micro-Epsilon GmbH & Co. KG
- in metal processing different cold rolls are used for producing metal bands with different thickness





Figure: product surface with chatter marks

#### Problem

- project with Micro-Epsilon GmbH & Co. KG
- in metal processing different cold rolls are used for producing metal bands with different thickness
- chatter marks occur when cold rolls are defect
- detect defect cold roll out of characteristics





# Figure: product surface with chatter marks

#### Aim

#### Detection of

- line singularities in pictures
- with integral transform



In the following:

- tempered distribution  $t \in S'({\rm I\!R}^2)$
- x is a regular point
- ▶  $\varphi \in \mathcal{C}^{\infty}_{\mathcal{C}}\left( \mathbb{R}^{2} 
  ight)$  cutoff function, identically one in neighbourhood of x





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tempered distribution  $t \in S'(\mathbb{R}^n)$ 

x is a regular point

 $\varphi$  cutoff function, identically one in an neighborhood of x

#### Definition

Then a pair  $(x,\xi) \in \mathbb{R}^2 \times \mathbb{S}^1$  is a regular directed point if there exists cutoff function  $\varphi$  and a neighbourhood  $W \subset \mathbb{S}^1$  of  $\xi$  such that for all  $N \in \mathbb{N}$  there exists  $C_N$  with









#### Definition

The wavefront set WF(t) is the complement of the regular directed points.





Figure: time domain



Figure: frequency domain

#### Wavefront set of line singularity

For  $\delta_{x_2=p+qx_1}$  the wavefront set is

$$WF(\delta_{x_2=p+qx_1}) = \{(x_1, x_2) | x_2 = p + qx_1\} \times \{-\frac{1}{q}\}$$







Figure: time domain

Figure: frequency domain

#### Aim

Integral transform that detects wavefront sets by coefficient decay rate.





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#### construction of wavelet like transform

quasi-regular representation

$$(\pi_L(a,b)f)(x) = \delta(a)^{-\frac{1}{2}} f\left(\sigma_{a^{-1}}(x \circ b^{-1})\right)$$



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induces integral transform

$$(T_{\varphi}f)(a,b) = \langle f, \pi(a,b)\varphi \rangle$$

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#### When do integral transforms detect wavefront sets?



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#### When do integral transforms detect regular directed points?

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### Theory of Fell, Führ, Voigtlaender<sup>1</sup>



 $\xi$  direction



<sup>1</sup>Fell, Führ, Voigtlaender, Resolution of the wavefront set using general continuous wavelet transforms, J. Fourier Anal. Appl., 2014

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 $\begin{array}{l} \xi \mbox{ direction} \\ a_1,a_2 \in A \mbox{ matrix group} \\ V = \mbox{supp} \, \varphi, \, \varphi \mbox{ admissible function} \end{array}$ 



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$$\begin{split} \xi \mbox{ direction } \\ a_1, a_2 \in A \mbox{ matrix group } \\ V = \mbox{supp } \varphi, \ \varphi \mbox{ admissible function } \\ W \subset \mathbb{S}^1 \mbox{ neighbourhood of } \xi \\ R > 0 \end{split}$$



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- $\blacktriangleright$  transform has to distinguish between different  $\xi$
- description with  $K_i$  and  $K_o$

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- $\blacktriangleright$  transform has to distinguish between different  $\xi$
- description with  $K_i$  and  $K_o$

$$K_i(V, W, R) := \left\{ a \in A | a^{-T} V \subset C(W; R) \right\}$$

$$K_o(V, W, R) := \left\{ a \in A | a^{-T} V \cap C(W; R) \neq \emptyset \right\}$$

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under appropriate conditions the following are equivalent

- $(x,\xi)$  is a regular directed point of t
- ▶ local fast decay for  $a \in K_o(W, V, R)$  :  $|W_{\psi_n}u(y, a)| \leq C_N ||a||^N$

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### Two Cases

- characterisation with one wavelet
  - 1. shearlet group

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- characterisation with one wavelet
  - 1. shearlet group
- necessary to change wavelet for characterisation
  - 1. similitude group
  - 2. diagonal group

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mixed case

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quasi-regular representation

$$(\pi_L(a,b)f)(x) = \delta(a)^{-\frac{1}{2}} f(\sigma_{a^{-1}}(x \circ b^{-1}))$$

integral transform:  $(R_{\varphi}f)(a,b) = \langle f, \pi(a,b)\varphi \rangle$ 



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• choice for *b*:  
• 
$$B_{tra} = \left\{ \left( \begin{array}{c} b_1 \\ b_2 \end{array} \right) : b_1, b_2 \in \mathrm{I\!R} \right\}$$



quasi-regular representation

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choices for matrix group A:

$$\bullet \ A_{dil} = \left\{ \left( \begin{array}{cc} s_1 & 0 \\ 0 & s_2 \end{array} \right) : s_1, s_2 \in \mathrm{I\!R} \setminus \{0\} \right\}$$

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 composition:  
•  $A_{rot} = \left\{ \begin{pmatrix} \cos(\theta) & -\sin(\theta) \\ \sin(\theta) & \cos(\theta) \end{pmatrix} : \theta \in [0, 2\pi) \right\}$  group

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needle-like structure?

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# Heuristic: Action of $A_{dil}$ in $\widehat{\mathbb{R}}^2$







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# Heuristic: Action of $A_{dil}A_{rot}$ in $\widehat{\mathbb{R}}^2$





Figure: Three scalings in x and y direction with different rotations

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Figure: different rotations
## Heuristic: Action of $A_{rot}A_{dil}$ in $\widehat{\mathbb{R}}^2$





Figure: Different scalings in x and y direction with different rotations

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Sets  $K_i^T$  and  $K_o^T$   $K_i^T(W, V, R) := \left\{ tm | t \in T, m \in M, (tm)^{-T} V \subset C(W, R) \right\}$  $K_o^T(W, V, R) := \left\{ tm | t \in T, m \in M, (tm)^{-T} V \cap C(W, R) \neq \emptyset \right\}$ 



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#### Result

under appropriate conditions the following are equivalent

- $(x,\xi)$  is a regular directed point of u
- ▶ local fast decay for  $a \in K_o^T(W, V, R)$  :  $|W_{\psi}u(y, a)| \leq C_N ||a||^N$



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#### Proof possible for

- A<sub>rot</sub>A<sub>dil</sub>: fits not into setting
- A<sub>dil</sub>A<sub>rot</sub>: fits into setting



#### Definition

#### Consider

- $\psi \in L_2\left({\rm I\!R}^2
  ight)$  admissible for  $A_{\it sim}$
- $f \in L_2(\mathbb{R}^2)$
- ▶  $s_1, s_2 \in {\rm I\!R} \setminus \{0\}, \alpha \in [0, 2\pi)$  and  $b \in {\rm I\!R}^2$

The roulet transform is given by

$$R_{\psi}f(s,\alpha,b) = \int_{\mathrm{I\!R}^2} f(x) \,\overline{\psi_{s,\alpha,b}(x)} dx,$$

with

$$\psi_{\boldsymbol{s},\alpha,\boldsymbol{b}}\left(\boldsymbol{x}\right) = |\boldsymbol{s}_{1}\boldsymbol{s}_{2}|^{-\frac{1}{2}}\psi\left(\boldsymbol{R}_{\alpha}^{-1}\boldsymbol{A}_{\boldsymbol{s}}^{-1}\left(\boldsymbol{x}-\boldsymbol{b}\right)\right).$$



Tensor product wavelets

$$\begin{split} \psi_1, \psi_2 \text{ are 1D wavelets} \Rightarrow \int_{\hat{\mathbb{R}}^2} \frac{|\hat{\psi}(\xi_1, \xi_2)|^2}{|\xi_1^2 + \xi_2^2|} d\xi_1 d\xi_2 < \infty, \\ \psi(x, y) = \psi_1(x) \psi_2(y) \end{split}$$

where

### Frequency Domain





#### Figure: support of roulets

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# Theorem [G.] Let $g(x) = \delta_{x_2=qx_1}(x)$ for $q \neq 0$ . For $-b_1 = qb_2$ , $p = \frac{\cos(\alpha)}{\sin(\alpha)}$ and $s_1 \ge \frac{s_2\cos(\alpha)}{\cos(\alpha) - \sqrt{s_2}}$ $RAW_{\psi}g(s, \alpha, b) \sim |s_1|^{-\frac{1}{2}}$ , for $s_1 \to 0$ ,

otherwise  $RAW_{\psi}g(s, \alpha, b)$  decays rapidly.



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otherwise  $RAW_{\psi}g(s, \alpha, b)$  decays rapidly.

#### Remarks

- 1. depending on  $\alpha$ : choose  $s_2$  sufficient small
- 2.  $RAW_{\psi}g(s, \alpha, b)$  is divergent on the singularity







































































































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## Back to Application







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## Back to Application







## Improvements

- wavelet like transform with rotation and anisotropic scaling
- detection of line singularities
- fast implementation with FFT



## Thank you for your attention!